

Notice of Allowability	Application No.	Applicant(s)
	10/538,148	YOSHIDA ET AL.
	Examiner Dana Ross	Art Unit 3722

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address--

All claims being allowable, PROSECUTION ON THE MERITS IS (OR REMAINS) CLOSED in this application. If not included herewith (or previously mailed), a Notice of Allowance (PTOL-85) or other appropriate communication will be mailed in due course. **THIS NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIGHTS.** This application is subject to withdrawal from issue at the initiative of the Office or upon petition by the applicant. See 37 CFR 1.313 and MPEP 1308.

1. This communication is responsive to Amendment filed 8/02/07.
2. The allowed claim(s) is/are 1-13.
3. Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All
 - b) Some*
 - c) None
 of the:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this national stage application from the International Bureau (PCT Rule 17.2(a)).

* Certified copies not received: _____.

Applicant has THREE MONTHS FROM THE "MAILING DATE" of this communication to file a reply complying with the requirements noted below. Failure to timely comply will result in ABANDONMENT of this application.
THIS THREE-MONTH PERIOD IS NOT EXTENDABLE.

4. A SUBSTITUTE OATH OR DECLARATION must be submitted. Note the attached EXAMINER'S AMENDMENT or NOTICE OF INFORMAL PATENT APPLICATION (PTO-152) which gives reason(s) why the oath or declaration is deficient.
5. CORRECTED DRAWINGS (as "replacement sheets") must be submitted.
 - (a) including changes required by the Notice of Draftsperson's Patent Drawing Review (PTO-948) attached
 - 1) hereto or 2) to Paper No./Mail Date _____.
 - (b) including changes required by the attached Examiner's Amendment / Comment or in the Office action of Paper No./Mail Date _____.

Identifying indicia such as the application number (see 37 CFR 1.84(c)) should be written on the drawings in the front (not the back) of each sheet. Replacement sheet(s) should be labeled as such in the header according to 37 CFR 1.121(d).
6. DEPOSIT OF and/or INFORMATION about the deposit of BIOLOGICAL MATERIAL must be submitted. Note the attached Examiner's comment regarding REQUIREMENT FOR THE DEPOSIT OF BIOLOGICAL MATERIAL.

Attachment(s)

1. Notice of References Cited (PTO-892)
2. Notice of Draftsperson's Patent Drawing Review (PTO-948)
3. Information Disclosure Statements (PTO/SB/08),
Paper No./Mail Date _____
4. Examiner's Comment Regarding Requirement for Deposit
of Biological Material
5. Notice of Informal Patent Application
6. Interview Summary (PTO-413),
Paper No./Mail Date _____.
7. Examiner's Amendment/Comment
8. Examiner's Statement of Reasons for Allowance
9. Other _____.

Allowable Subject Matter

1. Claims 1-13 are allowed.

The following is an examiner's statement of reasons for allowance: The prior art neither anticipates nor renders obvious a method for machining a workpiece by moving a working tool and the workpiece relative to each other as claimed in independent claims 1 and 4, or a machine tool for machining a workpiece by moving a working tool and the workpiece relative to each other as claimed in claims 10 and 12; specifically wherein the combination of limitations includes correcting a tool edge position of the working tool up one the restart of the machining operation for the workpiece to coincide with the tool edge position of the working tool upon the interruption of the machining operation for the workpiece, based on the detected wear amount of the working tool, and restarting the machining operation for the workpiece from the set tool edge position of the working tool (claims 1 and 4); or wherein the combination of limitations includes a tool edge position control means for correcting a tool edge position of the working tool upon the restart of the machining operation for the workpiece to coincide with the tool edge position of the working tool upon the interruption of the machining operation for the workpiece, based on the wear amount of the working tool detected by said tool wear amount detection means (claims 10 and 12).

Applicant's arguments were persuasive, and the amendment to the claims overcomes the prior art.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue

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fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

2. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dana Ross whose telephone number is 571-272-4480. The examiner can normally be reached on Mon-Thurs.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Monica Carter can be reached on 571-272-4475. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/Dana Ross/
Primary Examiner
Art Unit 3722

Issue Classification		Application/Control No. 10/538,148	Applicant(s)/Patent under Reexamination YOSHIDA ET AL.
		Examiner Dana Ross	Art Unit 3722

ISSUE CLASSIFICATION								
ORIGINAL		INTERNATIONAL CLASSIFICATION						
CLASS	SUBCLASS	CLAIMED		NON-CLAIMED				
409	131	B	23	Q	15 /28	/		
CROSS REFERENCES				G	05	B	19 /404	/
CLASS	SUBCLASS (ONE SUBCLASS PER BLOCK)			B	23	Q	15 /16	/
409	84			B	23	Q	17 /22	/
700	175			B	23	Q	17 /09	/
							/	/
							/	/
				Total Claims Allowed: 13				
(Assistant Examiner) (Date)	/Dana Ross/ 7 August 2007			(Primary Examiner) (Date)		O.G. Print Claim(s)		O.G. Print Fig.
(Legal Instruments Examiner) (Date)						1	1	

Claims renumbered in the same order as presented by applicant

Final	Original														
1		31		61		91		121		151		181			
2		32		62		92		122		152		182			
3		33		63		93		123		153		183			
4		34		64		94		124		154		184			
5		35		65		95		125		155		185			
6		36		66		96		126		156		186			
7		37		67		97		127		157		187			
8		38		68		98		128		158		188			
9		39		69		99		129		159		189			
10		40		70		100		130		160		190			
11		41		71		101		131		161		191			
12		42		72		102		132		162		192			
13		43		73		103		133		163		193			
14		44		74		104		134		164		194			
15		45		75		105		135		165		195			
16		46		76		106		136		166		196			
17		47		77		107		137		167		197			
18		48		78		108		138		168		198			
19		49		79		109		139		169		199			
20		50		80		110		140		170		200			
21		51		81		111		141		171		201			
22		52		82		112		142		172		202			
23		53		83		113		143		173		203			
24		54		84		114		144		174		204			
25		55		85		115		145		175		205			
26		56		86		116		146		176		206			
27		57		87		117		147		177		207			
28		58		88		118		148		178		208			
29		59		89		119		149		179		209			
30		60		90		120		150		180		210			